

# Main theorem on Schönflies-singular planar Stewart Gough platforms

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**Abstract.** Parallel manipulators which are singular with respect to the Schönflies motion group  $X(\mathbf{a})$  are called Schönflies-singular, or more precisely  $X(\mathbf{a})$ -singular, where  $\mathbf{a}$  denotes the direction of the rotary axis. A special class of such manipulators are architecturally singular ones because they are singular with respect to any Schönflies group. Another remarkable set of Schönflies-singular planar parallel manipulators of Stewart Gough type was already presented by the author. In this paper we give the main theorem on  $X(\mathbf{a})$ -singular planar parallel manipulators and discuss the consequences of this result.

**Key words:** Schönflies-singular, Schönflies motion group, Stewart Gough platform, planar parallel manipulators, Architecture singularity

## 1 Introduction

The Schönflies motion group  $X(\mathbf{a})$  is the largest subgroup of the Special Euclidean motion group  $SE(3)$  and consists of three linearly independent translations and all the rotations about the infinity of axes with direction  $\mathbf{a}$ . This 4-dimensional group, which is named after the German geometer Arthur Moritz Schönflies (cf. [1, 2]), is of importance in practice because it is well adapted for pick-and-place operations.

The geometry of a planar parallel manipulator of Stewart Gough type (SG type) is given by the six base anchor points  $M_i \in \Sigma_0$  with coordinates  $\mathbf{M}_i := (A_i, B_i, 0)^T$  and by the six platform anchor points  $m_i \in \Sigma$  with coordinates  $\mathbf{m}_i := (a_i, b_i, 0)^T$ . By using Euler Parameters  $(e_0, e_1, e_2, e_3)$  for the parametrization of the spherical motion group  $SO(3)$  the coordinates  $\mathbf{m}'_i$  of the platform anchor points with respect to the fixed space can be written as  $\mathbf{m}'_i = K^{-1} \mathbf{R} \mathbf{m}_i + \mathbf{t}$  with

$$\mathbf{R} := (r_{ij}) = \begin{pmatrix} e_0^2 + e_1^2 - e_2^2 - e_3^2 & 2(e_1 e_2 - e_0 e_3) & 2(e_1 e_3 + e_0 e_2) \\ 2(e_1 e_2 + e_0 e_3) & e_0^2 - e_1^2 + e_2^2 - e_3^2 & 2(e_2 e_3 - e_0 e_1) \\ 2(e_1 e_3 - e_0 e_2) & 2(e_2 e_3 + e_0 e_1) & e_0^2 - e_1^2 - e_2^2 + e_3^2 \end{pmatrix}, \quad (1)$$

the translation vector  $\mathbf{t} := (t_1, t_2, t_3)^T$  and  $K := e_0^2 + e_1^2 + e_2^2 + e_3^2$ .

It is well known (cf. Merlet [3]) that a SG platform is singular if and only if the carrier lines of the prismatic legs belong to a linear line complex, or analytically seen, if  $Q := \det(\mathbf{Q}) = 0$  holds, where the  $i^{\text{th}}$  row of the  $6 \times 6$  matrix  $\mathbf{Q}$  equals the Plücker coordinates  $\mathbf{l}_i := (\mathbf{l}_i, \widehat{\mathbf{l}}_i) := (\mathbf{m}'_i - \mathbf{M}_i, \mathbf{M}_i \times \mathbf{l}_i)$  of the  $i^{\text{th}}$  carrier line.

### 1.1 Notation

**Definition 1.** Parallel manipulators which are singular with respect to the Schönflies motion group  $X(\mathbf{a})$  are called Schönflies-singular, or more precisely  $X(\mathbf{a})$ -singular.

For proving the so-called main theorem on Schönflies-singular planar Stewart Gough platforms we use the notation introduced in [4]. We denote the determinant of certain  $j \times j$  matrices as follows:

$$|\mathbf{X}, \mathbf{y}, \dots, \mathbf{Xy}|_{(i_1, i_2, \dots, i_j)} := \det(\mathbf{X}_{(i_1, i_2, \dots, i_j)}, \mathbf{y}_{(i_1, i_2, \dots, i_j)}, \dots, \mathbf{Xy}_{(i_1, i_2, \dots, i_j)}) \quad (2)$$

$$\text{with } \mathbf{X}_{(i_1, i_2, \dots, i_j)} = \begin{bmatrix} X_{i_1} \\ X_{i_2} \\ \vdots \\ X_{i_j} \end{bmatrix}, \mathbf{y}_{(i_1, i_2, \dots, i_j)} = \begin{bmatrix} y_{i_1} \\ y_{i_2} \\ \vdots \\ y_{i_j} \end{bmatrix}, \mathbf{Xy}_{(i_1, i_2, \dots, i_j)} = \begin{bmatrix} X_{i_1} y_{i_1} \\ X_{i_2} y_{i_2} \\ \vdots \\ X_{i_j} y_{i_j} \end{bmatrix} \quad (3)$$

and  $(i_1, i_2, \dots, i_j) \in \{1, \dots, 6\}$  and pairwise distinct. Moreover it should be noted that we write  $|\mathbf{X}, \mathbf{y}, \dots, \mathbf{Xy}|_{i_1}^{i_j}$  if  $i_1 < i_2 < \dots < i_j$  with  $i_{k+1} = i_k + 1$  for  $k = 1, \dots, j-1$  hold. Moreover the algebraic condition that  $M_i, M_j, M_k$  or  $m_i, m_j, m_k$  are collinear is denoted by  $C_{(i,j,k)} := |\mathbf{1}, \mathbf{A}, \mathbf{B}|_{(i,j,k)} = 0$  and  $c_{(i,j,k)} := |\mathbf{1}, \mathbf{a}, \mathbf{b}|_{(i,j,k)} = 0$ , respectively.

It should also be said that in the later done case study we always factor out the homogenizing factor  $K$  if possible. Moreover we give the number  $n$  of terms of not explicitly given polynomials  $F$  in square brackets, i.e.  $F[n]$ .

### 1.2 Related work

Special Schönflies-singular manipulators are the architecturally singular ones (cf. [5]) because they are singular with respect to any Schönflies group. As architecturally singular manipulators are already classified we are only interested in Schönflies-singular manipulators which are not architecturally singular.

For the characterization of architecturally singular planar SG platforms we refer to Karger [6, 7], Nawratil [8], Röschel and Mick [9] as well as Wohlhart [10]. For the non-planar case we refer to Karger [11] and Nawratil [12].

For the determination of  $X(\mathbf{a})$ -singular planar parallel manipulators we distinguish the following cases depending on the angle  $\alpha \in [0, \pi/2]$  enclosed by  $\mathbf{a}$  and the carrier plane  $\Phi$  of the base anchor points and the angle  $\beta \in [0, \pi/2]$  between  $\mathbf{a}$  and

the carrier plane  $\varphi$  of the platform anchor points. Every  $X(a)$ -singular manipulator belongs to one of the following 5 cases (after exchanging platform and base):

1.  $\alpha \neq \beta$ : (a)  $\alpha = \pi/2, \beta \in [0, \pi/2[$  (b)  $\alpha, \beta \in [0, \pi/2[$
2.  $\alpha = \beta$ : (a)  $\alpha = \pi/2$  (b)  $\alpha \in ]0, \pi/2[$  (c)  $\alpha = 0$

According to [4] the solution set of case (1a) can be characterized as follows:

**Theorem 1.** *A non-architecturally singular planar manipulator is  $X(a)$ -singular, where  $a$  is orthogonal to  $\Phi$  and orthogonal to the  $x$ -axis of the moving frame if and only if  $rk(\mathbf{1}, \mathbf{A}, \mathbf{B}, \mathbf{Bb}, \mathbf{a}, \mathbf{b}, \mathbf{Ab})_1^6 = 4$  holds.*

It should be noted that this solution set does not depend on the angle  $\beta$  due to the following lemma given by Mick and Röschel [13]:

**Lemma 1.** *If the connecting lines of  $M_i \in \Phi$  and  $m_i \in \varphi$  of two intersecting planes  $\Phi$  and  $\varphi$  belong to a linear line complex, then this property remains unchanged under rotations of the planes about their intersection line.*

For more details on the self-motional behavior of the solution set of case (1a) as well as a geometric interpretation of the given rank condition we refer to [4].

In the following Sections 2 and 3 we prove that the manipulators of Theorem 1 are the only  $X(a)$ -singular ones with  $\alpha \neq \beta$  which are not architecturally singular.

## 2 Main Theorem for the general case

**Theorem 2.** *‡ non-architecturally singular planar SG platforms with no 4 collinear anchor points which are  $X(a)$ -singular if  $\alpha \neq \beta$  and  $a$  not orthogonal to  $\Phi$  or  $\varphi$ .*

*Proof.* Without loss of generality (w.l.o.g.) we can assume that  $\alpha > \beta$  and therefore  $\Phi$  cannot be parallel to  $a$ . Then we can choose coordinate systems such that  $a_2 A_2 B_3 B_4 B_5 c_{(3,4,5)} (a_3 - a_4) (b_3 - b_4) \neq 0$  hold (cf. [6, 4]). Moreover, due to  $\alpha > \beta$  we can always rotate the platform about  $a$  such that the common line of  $\Phi$  and  $\varphi$  is parallel to  $[M_1, M_2]$ .<sup>1</sup> This yields the following coordinatization:  $\mathbf{M}_i = (A_i, B_i, 0)$  and  $\mathbf{m}_i = (a_i, b_i \cos \delta, b_i \sin \delta)$  with  $A_1 = B_1 = B_2 = a_1 = b_1 = 0$ . As  $\sin \delta = 0$  yields  $\alpha = \beta$  we can assume  $\sin \delta \neq 0$ .

As no four anchor points are collinear we can apply the elementary matrix manipulations given by Karger [6] to the Jacobian  $\mathbf{Q}$ . We end up with  $\mathbf{I}_6 := (v_1, v_2, v_3, 0, -w_3, w_2)$  with

$$v_i := r_{i1} K_1 + (r_{i3} \sin \delta + r_{i2} \cos \delta) K_2, \quad w_j := r_{j1} K_3 + (r_{j3} \sin \delta + r_{j2} \cos \delta) K_4$$

and

$$\begin{aligned} K_1 &:= |\mathbf{A}, \mathbf{B}, \mathbf{Ba}, \mathbf{Bb}, \mathbf{a}|_2^6, & K_3 &:= |\mathbf{A}, \mathbf{B}, \mathbf{Ba}, \mathbf{Bb}, \mathbf{Aa}|_2^6, \\ K_2 &:= |\mathbf{A}, \mathbf{B}, \mathbf{Ba}, \mathbf{Bb}, \mathbf{b}|_2^6, & K_4 &:= |\mathbf{A}, \mathbf{B}, \mathbf{Ba}, \mathbf{Bb}, \mathbf{Ab}|_2^6. \end{aligned} \quad (4)$$

<sup>1</sup> Note that the common line of  $\Phi$  and  $\varphi$  is no ideal line due to  $\alpha \neq \beta$ .

Due to Lemma 1 this manipulator must also be  $X(s)$ -singular where  $s$  denotes the direction of the common line of  $\Phi$  and  $\varphi$ .

In the first step we will use this property to show that  $K_1 = K_2 = 0$  must hold. Therefore we can set  $e_2 = e_3 = \delta = 0$  and compute  $Q[4224]$  in its general form. The necessity of  $K_1 = K_2 = 0$  follows immediately from  $Q_{101}^{42} + Q_{101}^{24} = K_2$  and  $Q_{002}^{51} + Q_{002}^{33} + Q_{002}^{15} = K_1$ , where  $Q_{ijk}^{uv}$  denotes the coefficient of  $t_1^i t_2^j t_3^k e_0^u e_1^v$  of  $Q$ .

Now we go back to the general case. We replace the sixth line of the Jacobian  $\mathbf{Q}$  by  $(v_1, v_2, v_3, 0, -w_3, w_2)$  under consideration of  $K_1 = K_2 = 0$ . In the following we prove by contradiction that also  $K_3 = K_4 = 0$  must hold. This finishes the proof because  $K_1 = K_2 = K_3 = K_4 = 0$  are the four necessary and sufficient conditions for a planar manipulators with no four points on a line to be architecturally singular (cf. Karger [6]).

**Part [A]**  $e_2 = 0$

We set  $e_1 = e_4 \cos \mu$  and  $e_3 = e_4 \sin \mu$ , where  $e_4$  is the homogenizing factor. Moreover  $\sin \mu \cos \mu \neq 0$  must hold. Then we compute  $Q[35346]$  in dependency of  $K_3$  and  $K_4$  and denote the coefficients of  $t_1^i t_2^j t_3^k e_0^u e_4^v$  of  $Q$  by  $Q_{ijk}^{uv}$ .

First we prove by contradiction that  $K_4$  must also vanish. Assuming  $K_4 \neq 0$  we get  $b_2 = 0$  from  $Q_{100}^{80} = 0$ . Then the resultant of  $Q_{100}^{71}$  and  $Q_{200}^{51}$  with respect to  $B_3$  can only vanish without contradiction (w.c.) for:

1.  $b_i = 0$ : Then  $Q_{200}^{51} = 0$  implies  $B_j = B_k$  (with  $i, j, k \in \{3, 4, 5\}$  and pairwise distinct) and  $Q_{200}^{33} = 0$  yields the contradiction.
2.  $B_4 = B_5, b_3 b_4 b_5 \neq 0$ : Then  $Q_{200}^{51} = 0$  can only vanish w.c. for  $B_3 = B_5$  or  $b_4 = b_5$ .
  - a.  $B_3 = B_5$ : We get the contradiction from  $Q_{200}^{33} = 0$ .
  - b.  $b_4 = b_5, B_3 \neq B_5$ : In this case  $Q_{100}^{71} = 0$  yields the contradiction.

Now we can set  $K_4 = 0$  and compute  $Q = A_2 e_4 K_3 F[15090]$ . We distinguish between the following two cases for proving that  $F$  cannot vanish w.c.:

1.  $b_2 \neq 0$ : W.l.o.g. we can compute  $a_5$  from  $F_{110}^{41} = 0$  and  $A_5$  from  $F_{101}^{50} = 0$ .
  - a. Assuming  $b_3 \neq b_5 \neq b_4$  we can express  $A_4$  from  $F_{100}^{70} = 0$ . Then  $F_{100}^{61} = 0$  yields the contradiction.
  - b. W.l.o.g. we set  $b_4 = b_5$ . Now  $F_{100}^{70}$  can only vanish w.c. for  $b_5(b_2 - b_5) = 0$ . In both cases  $F_{100}^{61} = 0$  yields the contradiction.
2.  $b_2 = 0$ : Now  $F_{100}^{61}$  can only vanish w.c. for  $b_3 b_4 b_5 C_{(3,4,5)} = 0$ :
  - a.  $b_i = 0$ : Then  $F_{200}^{32} = 0$  implies  $B_j = B_k$  and  $F_{100}^{52} = 0$  yields  $A_j = A_k$  (with  $i, j, k \in \{3, 4, 5\}$  and pairwise distinct). Finally  $F_{100}^{43}$  cannot vanish w.c..
  - b.  $C_{(3,4,5)} = 0, b_3 b_4 b_5 \neq 0$ : Assuming  $B_3 \neq B_4$  we can compute  $A_5$  from the collinearity condition and  $a_5$  from  $F_{020}^{41} = 0$ . Now  $F_{200}^{32}$  can only vanish w.c. for  $|\mathbf{B}, \mathbf{b}, \mathbf{Bb}|_3^5 = 0$ . W.l.o.g. we can compute  $b_4$  from this condition. Then  $F_{100}^{52} = 0$  yields the contradiction.  
In the special case  $B_3 = B_4 = B_5$  we can compute  $A_5$  from  $F_{100}^{52} = 0$  w.l.o.g.. Then  $F_{200}^{14} = 0$  already yields the contradiction.

**Part [B]**  $e_2 \neq 0$ 

We set  $e_1 = e_4 \cos \mu$ ,  $e_3 = e_4 \sin \mu$  and  $e_2 = e_4 n$ , where  $n \sin \mu \neq 0$  holds. Moreover for  $n \cos \delta + \sin \mu \sin \delta = 0$  we can assume  $\cos \mu \neq 0$  because otherwise a is orthogonal to the platform. Again we prove by contradiction that  $K_4$  must vanish.

Assuming  $K_4 \neq 0$  we get  $b_2 = 0$  from  $Q_{100}^{80} = 0$ . Then the resultant of  $Q_{110}^{60}$  and  $Q_{020}^{80}$  with respect to  $B_3$  can only vanish w.c. in the following cases:

1.  $A_2 = a_2$ : In this case  $Q_{110}^{60} = 0$  implies  $|\mathbf{b}, \mathbf{B}, \mathbf{Bb}|_3^5 = 0$ :
  - a. For the special case  $B_3 = B_4 = B_5$  we get  $\mu = \zeta$  with  $\zeta := -\arcsin(n \cot \delta)$  from  $Q_{200}^{42} = 0$ . Then  $Q_{200}^{33} = 0$  yields the contradiction.
  - b. W.l.o.g. we can solve  $|\mathbf{b}, \mathbf{B}, \mathbf{Bb}|_3^5 = 0$  for  $b_5$ . Due to  $Q_{200}^{42} = 0$  we must distinguish the following two cases:
    - i.  $b_4 = b_3 B_4 / B_3$ : W.l.o.g. we can express  $a_5$  from the only non-contradicting factor of  $Q_{020}^{60} = 0$ . Then  $Q_{020}^{51} = 0$  implies  $a_4 = A_4 + B_4(a_3 - A_3) / B_3$ . Now we can solve  $K_1 = K_2 = 0$  for  $A_6$  and  $b_6$  w.l.o.g.. Moreover, substitution of these expressions into  $K_4$  shows that it is fulfilled identically and this contradicts the assumption.
    - ii.  $\mu = \zeta$ ,  $b_4 \neq b_3 B_4 / B_3$ : Then  $Q_{200}^{33} = 0$  already implies the contradiction.
2.  $b_3 b_4 b_5 = 0$ ,  $A_2 \neq a_2$ : W.l.o.g. we set  $b_3 = 0$ . Now  $Q_{200}^{51} = 0$  implies two cases:
  - a.  $B_4 = B_5$ : Then  $Q_{200}^{42} = 0$  yields  $\mu = \zeta$ .  $Q_{200}^{33} = 0$  yields the contradiction.
  - b.  $\mu = \zeta$ ,  $B_4 \neq B_5$ :  $Q_{020}^{80} = 0$  yields  $A_3 = a_3 A_2 / a_2$  and  $Q_{200}^{42} = 0$  the contradiction.
3.  $B_4 = B_5$ ,  $b_3 b_4 b_5 (A_2 - a_2) \neq 0$ : Due to  $Q_{200}^{51} = 0$  we must distinguish two cases:
  - a.  $B_3 = B_5$ : Now  $Q_{200}^{42} = 0$  implies  $\mu = \zeta$ .  $Q_{200}^{33} = 0$  yields the contradiction.
  - b.  $b_4 = b_5$ ,  $B_3 \neq B_5$ : Then  $Q_{010}^{80} = 0$  cannot vanish w.c..
  - c.  $\mu = \zeta$ ,  $(b_4 - b_5)(B_3 - B_5) \neq 0$ :  $Q_{200}^{42} = 0$  yields the contradiction.

Now we can set  $K_4 = 0$  and compute  $Q = A_2 e_4 K_3 F[57528]$ . We prove by contradiction that  $K_3 = 0$  must hold, i.e. we assume  $K_3 \neq 0$ . Then we distinguish again between the following two cases for proving that  $F$  cannot vanish w.c.:

1.  $b_2 \neq 0$ : Now we can solve  $F_{110}^{50} = 0$  for  $a_5$ . From  $F_{200}^{32} = 0$  we can express  $a_4$ . From  $F_{020}^{50} = 0$  we get  $A_5$ .  $F_{020}^{41} = 0$  yields an expression for  $A_4$ . W.l.o.g. we can solve  $K_1 = K_2 = 0$  for  $A_6$  and  $b_6$ . Then  $b_2 K_3 - a_2 K_4 = 0$  holds. This is a contradiction as  $K_4 = 0$  implies  $K_3 = 0$ .
2.  $b_2 = 0$ : Now  $F_{200}^{50}$  implies  $|\mathbf{b}, \mathbf{B}, \mathbf{Bb}|_3^5 = 0$ . Again we start with the special case:
  - a.  $B_3 = B_4 = B_5$ :  $F_{110}^{41} = 0$  already yields the contradiction.
  - b. W.l.o.g. we can compute  $b_5$  from  $|\mathbf{b}, \mathbf{B}, \mathbf{Bb}|_3^5 = 0$ . Now  $F_{200}^{32}$  can only vanish w.c. in the following 2 cases:
    - i.  $b_4 = b_3 B_4 / B_3$ : An accurate case study shows that we only end up with contradictions. For the detailed discussion we refer to [14]. Moreover it should be noted that this case implies solutions for the the special case  $\alpha = \beta \in ]0, \pi/2[$ .
    - ii.  $\mu = \zeta$ ,  $b_4 \neq b_3 B_4 / B_3$ : Then  $F_{200}^{23} = 0$  implies the contradiction.  $\square$

### 3 Main Theorem for the special case

**Theorem 3.**  $\nexists$  non-architecturally singular planar SG platforms with 4 collinear anchor points which are  $X(a)$ -singular if  $\alpha \neq \beta$  and  $a$  not orthogonal to  $\Phi$  or  $\varphi$ .

*Proof.* In order to prove this theorem efficiently we need a good choice for the coordinate systems in  $\Sigma$  and  $\Sigma_0$ . Based on some geometric considerations such a coordinatization can be done as follows: W.l.o.g. we can assume that the four collinear points are on the platform, i.e.  $m_1, \dots, m_4$  are situated on the line  $g$ . Now we must distinguish again two cases, depending on the property if  $\gamma \geq \alpha$  or  $\gamma < \alpha$  holds with  $\gamma := \angle(g, a) \in [0, \pi/2]$ .

#### 3.1 $\gamma \geq \alpha$

In this case we translate  $\varphi$  and  $\Phi$  such that  $M_1 = m_1$  holds. As  $\gamma \geq \alpha$  there exist at least one position by rotating of  $\varphi$  about  $a$  such that  $g \in \Phi$  holds. This is the starting configuration of the following coordinatization:  $\mathbf{M}_i = (A_i, B_i, 0)$  and  $\mathbf{m}_i = (a_i, b_i \cos \delta, b_i \sin \delta)$  with  $A_1 = B_1 = a_1 = b_1 = b_2 = b_3 = b_4 = 0$  and  $\sin \delta \neq 0$ .

Moreover we set  $e_1 = e_4 \cos \mu$ ,  $e_3 = e_4 \sin \mu$  and  $e_2 = e_4 n$ , where  $n = \cos \mu = 0$ ,  $n = \sin \mu = 0$  or  $\cos \mu = n \cos \delta + \sin \mu \sin \delta = 0$  yield contradictions.

**Part [A]**  $\sin \mu \neq 0$

Firstly, we show that we can assume  $M_5 \neq M_6$  and that no 5 platform anchor points are collinear because these two cases yield a contradiction:

1.  $b_5 = 0$ : We give those 5 coefficients which imply  $rk(\mathbf{A}, \mathbf{a}, \mathbf{B}, \mathbf{Aa}, \mathbf{Ba})_2^5 \leq 3$ . This yields a contradiction due to [9]. We distinguish 3 cases:
  - a.  $n = 0$ : Four conditions are given by  $Q_{201}^{13} = Q_{200}^{15} = Q_{021}^{22} = Q_{020}^{24} = 0$ . For  $B_6 \neq 0$  we get the fifth condition from  $Q_{001}^{62} = 0$ . For  $B_6 = 0$  and  $A_6 \neq 0$  we get it from  $Q_{001}^{53} = 0$ . For the case  $M_1 = M_6$  it is given by  $Q_{101}^{33} = 0$ .
  - b.  $n = v := -\sin \mu \tan \delta$ : Four conditions are given by  $Q_{201}^{13} = Q_{200}^{24} = Q_{021}^{31} = Q_{020}^{42} = 0$ . For  $B_6 \neq 0$  we get the fifth condition from  $Q_{001}^{71} = 0$ . For  $B_6 = 0$  and  $A_6 \neq 0$  we get it from  $Q_{001}^{53} = 0$ . For the case  $M_1 = M_6$  it is given by  $Q_{002}^{51} = 0$ .
  - c.  $v \neq n \neq 0$ : Four conditions are given by  $Q_{201}^{22} = Q_{200}^{33} = Q_{021}^{31} = Q_{020}^{42} = 0$ . For  $B_6 \neq 0$  we get the fifth condition from  $Q_{001}^{71} = 0$ . For  $B_6 = 0$  and  $A_6 \neq 0$  we get it from  $Q_{001}^{62} = 0$ . For the case  $M_1 = M_6$  and  $\cos \delta \neq 0$  it is given by  $Q_{002}^{51} = 0$ . If additionally  $\cos \delta = 0$  hold we get the last condition from  $Q_{101}^{42} = 0$ .
2.  $M_5 = M_6$ : We give the 4 necessary and sufficient conditions indicating the de-generated cases of architecturally singular planar parallel manipulators (cf. [8]):
  - a.  $n = 0$ :  $Q_{021}^{22} = Q_{020}^{24} = Q_{201}^{13} = Q_{200}^{15} = 0$ .
  - b.  $n = v$ :  $Q_{021}^{31} = Q_{020}^{42} = Q_{201}^{13} = Q_{200}^{24} = 0$ .
  - c.  $v \neq n \neq 0$ :  $Q_{021}^{31} = Q_{020}^{42} = Q_{201}^{22} = Q_{200}^{33} = 0$ .

Moreover, w.l.o.g. we can assume that if 3 points of  $M_1, \dots, M_4$  are collinear and pairwise distinct they are  $M_1, M_2, M_3$ . We can also assume that if 2 points of  $M_1, \dots, M_4$  coincide, they are  $M_2$  and  $M_3$ .

Now  $Q_{111}^{40} = 0$  and  $Q_{021}^{40} = 0$  imply  $|\mathbf{a}, \mathbf{A}, \mathbf{B}|_2^4 = 0$ . W.l.o.g. we can express  $a_2$  from this condition. In the next step we prove by contradiction that  $W$  must vanish with

$$W := a_3(A_2B_4 - A_4B_2)(B_2 - B_3) + a_4(A_3B_2 - A_2B_3)(B_2 - B_4).$$

From  $Q_{101}^{60} = 0$  we get  $B_5 = B_6$ . Now  $Q_{200}^{42}$  can only vanish w.c. under consideration of  $Q_{011}^{60} = 0$  for  $n = 0$  or  $n = v$ . In both cases  $Q_{200}^{33} = 0$  yields the contradiction.

**Part [B]**  $(B_2 - B_3) \sin \mu \neq 0$

Under this assumption we can express  $a_3$  from  $W = 0$ . Then  $Q_{102}^{22} = 0$  together with  $Q_{021}^{31} = 0$  imply an expression for  $a_5$ . Now  $Q_{100}^{71}$  can only vanish w.c. for:

1.  $n = 0$ : Now  $Q_{100}^{62} = 0$  implies  $B_5 = B_6$  or  $B_2B_3B_4 = 0$ .
  - a.  $B_5 = B_6$ : Assuming  $B_2B_3 \neq 0$  we can express  $A_4$  from  $Q_{101}^{42} = 0$ . From  $Q_{101}^{33} = 0$  we get  $A_6$  and  $Q_{100}^{53} = 0$  yields the contradiction. For the special case  $B_2B_3 = 0$  we can set  $B_2 = 0$  w.l.o.g.. Then  $Q_{101}^{42} = 0$  implies  $B_3 = B_4$ . From  $Q_{101}^{33} = 0$  we get  $b_5 = b_6$  and  $Q_{010}^{53} = 0$  yields the contradiction.
  - b.  $B_2B_3B_4 = 0, B_5 \neq B_6$ : In all 3 cases we get the contradiction from  $Q_{101}^{51} = 0$ .
2.  $B_5 \neq B_6, n \neq 0$ : Now  $Q_{020}^{42} = 0$  and  $Q_{110}^{42} = 0$  can only hold if the common factor  $G[48]$  vanishes or for  $H_1[6] = H_2[6] = 0$ . As the latter case yield easy contradictions we set  $G = 0$  and introduce the following notation:

$$R := A_2B_3B_4(B_4 - B_3)(B_2 - B_6) - A_3B_2B_4(B_4 - B_2)(B_3 - B_6) + A_4B_2B_3(B_3 - B_2)(B_4 - B_6).$$

- a.  $R \neq 0$ : Now we can compute  $A_6$  from  $G = 0$ . Then  $Q_{100}^{62}$  can only vanish w.c. for  $n = \mu$ , but in this case  $Q_{100}^{53} = 0$  yields the contradiction.
  - b.  $R = 0, B_2B_3(B_6 - B_4) \neq 0$ : Under this assumption we can compute  $A_4$  from  $R = 0$ . Now  $G = 0$  can only vanish w.c. for  $b_5 = b_6$ . Then  $Q_{101}^{42} = 0$  implies  $n = v$  and  $Q_{100}^{44} = 0$  yields the contradiction.
  - c.  $R = 0, B_2B_3 = 0$ : W.l.o.g. we set  $B_2 = 0$ . Then  $R = 0$  can only vanish w.c. for:
    - i.  $B_6 = 0$ : Due to  $Q_{100}^{53} = 0$  we must distinguish two cases: For  $B_3 = B_4$  we get  $n = v$  from  $Q_{010}^{62} = 0$  and  $Q_{010}^{53} = 0$  yields the contradiction. For the second case  $n = v, B_3 \neq B_4$  we get the contradiction from  $Q_{100}^{35} = 0$ .
    - ii.  $B_3 = B_4, B_6 \neq 0$ : Due to  $Q_{110}^{33} = 0$  we must distinguish 3 cases: For the cases  $b_5 = b_6$  and  $B_4 = B_6$  we get  $n = v$  from  $Q_{011}^{51} = 0$  and the contradiction from  $Q_{011}^{42} = 0$ . For the third case  $n = v, (B_4 - B_6)(b_5 - b_6) \neq 0$  we get the contradiction from  $Q_{110}^{24} = 0$ .
  - d.  $R = 0, B_4 = B_6, B_2B_3 \neq 0$ : Now  $R$  can only vanish w.c. for:
    - i.  $B_6 = 0$ :  $Q_{100}^{53} = 0$  implies  $n = v$  and  $Q_{100}^{35} = 0$  yields the contradiction.
    - ii.  $B_2 = B_6 \neq 0$ :  $Q_{101}^{42} = 0$  yields  $n = v$  and  $Q_{101}^{24} = 0$  the contradiction.
3.  $B_4 = 0, n(B_5 - B_6) \neq 0$ : We get the contradiction from  $Q_{110}^{51} = 0$ .
  4.  $B_2B_3 = 0, nB_4(B_5 - B_6) \neq 0$ : W.l.o.g. we set  $B_2 = 0$ . Now  $Q_{110}^{51} = 0$  implies  $B_3 = B_4$  and then  $Q_{010}^{71} = 0$  yields the contradiction.

**Part [C]**  $B_2 = B_3$ ,  $\sin \mu \neq 0$

Now  $W$  can only vanish w.c. in the following 2 cases:

1.  $a_4 = 0$ : Now  $Q_{102}^{22} = 0$  and  $Q_{021}^{31} = 0$  imply  $|\mathbf{a}, \mathbf{b}, \mathbf{A}, \mathbf{B}|_3^6 = 0$ . W.l.o.g. we can solve this condition for  $a_5$ . Due to  $Q_{100}^{71} = 0$  we must distinguish four cases:
  - a.  $n = 0$ : Then  $Q_{100}^{62} = 0$  can only vanish w.c. in the following 2 cases: For  $B_5 = B_6$  we get  $B_4 = 0$  from  $Q_{101}^{42} = 0$  and  $Q_{010}^{53} = 0$  yields the contradiction. For the 2<sup>nd</sup> case  $B_i = 0$ ,  $B_5 \neq B_6$  for  $i = 3, 4$  we get the contradiction from  $Q_{101}^{51} = 0$ .
  - b.  $B_5 = B_6$ ,  $n \neq 0$ : Now  $Q_{020}^{42}$  and  $Q_{110}^{42}$  can only vanish w.c. for:
    - i.  $B_3 = B_4$ : Due to  $Q_{011}^{31} = 0$  we must distinguish 2 cases: For  $A_4 = B_4(A_3 - a_3)/B_6$  we get  $n = v$  from  $Q_{101}^{42} = 0$  and the contradiction from  $Q_{101}^{24} = 0$ . In the second case  $n = \mu$  we get the contradiction from  $Q_{011}^{42} = 0$ .
    - ii.  $b_6(A_4B_5 - B_4A_5) + b_5(A_6B_4 - A_4B_6) = 0$ ,  $B_3 \neq B_4$ : Assuming  $B_4 \neq 0$  we can express  $A_6$  from this condition. Then  $Q_{100}^{52} = 0$  implies  $n = v$  and  $Q_{100}^{53} = 0$  yields the contradiction. For the special case  $B_4 = 0$  the above condition can only vanish w.c. for  $B_6(b_5 - b_6) = 0$ . In both cases  $Q_{011}^{51} = 0$  implies  $n = v$  and  $Q_{011}^{42} = 0$  yields the contradiction.
  - c.  $B_3 = 0$ ,  $n(B_5 - B_6) \neq 0$ : We get immediately the contradiction from  $Q_{110}^{51} = 0$ .
  - d.  $B_4 = 0$ ,  $nB_3(B_5 - B_6) \neq 0$ : In this case  $Q_{110}^{42} = 0$  implies  $n = v$  and finally  $Q_{110}^{33} = 0$  yields the contradiction.
2.  $B_3 = 0$ ,  $a_4 \neq 0$ : Now  $Q_{102}^{22} = 0$  and  $Q_{021}^{31} = 0$  imply again  $|\mathbf{a}, \mathbf{b}, \mathbf{A}, \mathbf{B}|_3^6 = 0$ . W.l.o.g. we can solve this condition for  $a_5$ . Then  $Q_{110}^{51} = 0$  can only vanish w.c. for:
  - a.  $n = 0$ :  $Q_{101}^{51} = 0$  implies  $B_5 = B_6$  and  $Q_{101}^{42} = 0$  yields the contradiction.
  - b.  $B_5 = B_6$ ,  $n \neq 0$ : Now  $Q_{110}^{42} = 0$  implies an expression for  $A_6$ . From  $Q_{100}^{62} = 0$  we get  $n = v$  and  $Q_{100}^{53} = 0$  yields the contradiction.

Now only the discussion of the special case  $\sin \mu = 0$  ( $\Leftrightarrow \Phi \parallel \mathbf{a}$ ) is missing. This case study can exactly be done as the one for  $\sin \mu \neq 0$ . The only differences are that we always get  $\cos \delta = 0$  instead of  $n = v$  and that  $n = 0$  yields a contradiction. This finishes the case study of  $\gamma \geq \alpha$ .

### 3.2 $\gamma < \alpha$

In this case we translate  $\varphi$  and  $\Phi$  such that  $M_1 = m_1$  holds. As  $\gamma < \alpha$  there exist two positions by rotating of  $\varphi$  about  $\mathbf{a}$  such that  $[M_1, M_2] \in \varphi$  holds. This reasons the following coordinatization:  $\mathbf{M}_i = (A_i, B_i, 0)$  and  $\mathbf{m}_i = (a_i, b_i \cos \delta, b_i \sin \delta)$  with  $A_1 = B_1 = B_2 = a_1 = b_1 = 0$ ,  $a_i = b_i a_2 / b_2$  for  $i = 3, 4$  and  $b_2 \sin \delta \neq 0$ .

Again we set  $e_1 = e_4 \cos \mu$ ,  $e_3 = e_4 \sin \mu$  and  $e_2 = e_4 n$ . As  $\beta \leq \gamma < \alpha$  holds,  $\sin \mu = 0$  yields a contradiction as well as  $n = \cos \mu = 0$  or  $\cos \mu = n \cos \delta + \sin \mu \sin \delta = 0$ .

Moreover, due to the result of Sec. 3.1 we can stop the case study if 4 base anchor points are collinear or if  $b_5 = b_6 = b_i = b_j$  holds with  $i, j \in \{1, \dots, 4\}$  and  $i \neq j$ .



**Part [A]**

We show that  $M_5 = M_6$  or  $a_i = b_i a_2 / b_2$  for  $i \in \{5, 6\}$  yields a contradiction:

1.  $a_5 = b_5 a_2 / b_2$ : We distinguish the following three subcases:
  - a. If  $m_1, \dots, m_5$  are pairwise distinct  $Q_{110}^{60} = 0$  and  $Q_{111}^{40} = 0$  indicate item 10 of Karger's list of architecturally singular manipulators (cf. [11]).
  - b. If 3 of the 5 collinear platform points coincide (w.l.o.g.  $m_1 = m_4 = m_5$ )  $Q_{111}^{40} = 0$  and  $Q_{021}^{40} = 0$  yield the contradiction.
  - c. Only 2 of the 5 collinear platform points coincide (w.l.o.g.  $b_3 = 0$ ). Now  $Q_{110}^{60} = 0$  and  $Q_{020}^{60} = 0$  imply  $C_{(2,4,5)} = 0$  and  $Q_{111}^{40} = 0$  indicates the special case of item 10 of Karger's list.
2.  $M_5 = M_6$ : The four conditions  $Q_{110}^{60} = Q_{020}^{60} = Q_{111}^{40} = Q_{021}^{40} = 0$  imply the degenerated cases of architecturally singular planar parallel manipulators (cf. [8]).

Therefore we can assume for the remaining discussion that no 5 platform anchor points are collinear and that  $M_5 \neq M_6$  holds. Now we compute the resultant of  $Q_{110}^{80}$  and  $Q_{110}^{60}$  with respect to  $a_2$  which yields  $(B_5 - B_6) | \mathbf{a}, \mathbf{b} |_5^6 I_5 I_6$  with

$$I_i := B_3 B_4 b_i (b_3 - b_4) (A_i - A_2) + B_3 B_i b_4 (b_3 - b_i) (A_2 - A_4) + B_4 B_i b_3 (b_4 - b_i) (A_3 - A_2).$$

As a consequence we must distinguish the following three parts:

**Part [B]  $B_5 = B_6$** 

1. Assuming  $I_j \neq 0$  we can compute  $a_i$  from  $Q_{110}^{60} = 0$  for  $i, j \in \{5, 6\}$  and  $i \neq j$ . W.l.o.g. we set  $i = 5$ . Then  $Q_{200}^{42} = 0$  can only vanish w.c. for:
  - a.  $n = 0$ : Assuming  $B_6 B_j b_i (b_5 - b_j) \neq 0$  we solve  $Q_{100}^{71} = 0$  for  $A_i$  with  $i, j \in \{3, 4\}$  and  $i \neq j$ . W.l.o.g. we set  $i = 3$ . Then  $Q_{111}^{40} = 0$  cannot vanish w.c.. It is an easy task to verify that all cases in which  $Q_{100}^{71} = 0$  cannot be solved for  $A_3$  and  $A_4$  yield a contradiction.
  - b.  $B_3 B_4 = 0, n \neq 0$ : W.l.o.g. we set  $B_3 = 0$ . Then  $Q_{100}^{71}$  can only vanish w.c. for  $n = v$ . If we assume  $J_l := A_2 b_3 (b_2 - b_l) - A_3 b_2 (b_3 - b_l) \neq 0$  we can compute  $A_k$  from  $Q_{021}^{40} = 0$  with  $k, l \in \{5, 6\}$  and  $k \neq l$ . W.l.o.g. we set  $k = 5$ . Then  $Q_{021}^{31}$  can only vanish w.c. for  $A_3 = b_3 A_2 / b_2$ . Now  $Q_{101}^{24} = 0$  yields the contradiction. The special case  $J_5 = J_6 = 0$  implies  $b_5 = b_6 = b_2 b_3 (A_2 - A_3) / | \mathbf{A}, \mathbf{b} |_2^3$ . But then  $Q_{021}^{31} = 0$  yields the contradiction.
  - c.  $b_3 = b_4, B_3 B_4 n \neq 0$ : Then  $Q_{100}^{71}$  can only vanish w.c. for  $n = v$  and  $Q_{100}^{62} = 0$  implies the contradiction.
  - d.  $n = v, B_3 B_4 n (b_3 - b_4) \neq 0$ : Now  $Q_{110}^{51} = 0$  already yields the contradiction.
2. We remain with the discussion of the special case  $I_j = 0$ . We express  $A_i$  from  $I_j = 0$  with  $j \in \{5, 6\}$  and  $i \in \{3, 4\}$ . W.l.o.g. we set  $j = 6$  and  $i = 3$ . Then  $Q_{110}^{60} = 0$  can only vanish w.c. in the following cases:
  - a.  $B_3 = 0$ : Then  $Q_{101}^{60} = 0$  implies an expression for  $a_5$ .
    - i.  $b_5 \neq 0$ : Now we can compute  $A_5$  from  $Q_{021}^{40} = 0$ . Then  $Q_{021}^{31}$  can only vanish w.c. for  $n = 0$ . Finally  $Q_{021}^{22} = 0$  yields the contradiction.

- ii.  $b_5 = 0$ : Now  $Q_{021}^{40}$  can only vanish w.c. for  $b_6 = 0$ . Then  $Q_{021}^{31} = 0$  implies  $n = 0$  and  $Q_{021}^{22} = 0$  yields the contradiction.
  - b.  $b_3 = b_4, B_3 \neq 0$ : This case can exactly be done as item a.
  - c.  $T := b_4 b_5 C_{(2,4,5)} - b_4 b_6 C_{(2,4,6)} + b_5 b_6 B_4 (A_5 - A_6) = 0, B_3 (b_3 - b_4) \neq 0$ :
    - i.  $b_5 \neq 0$ : Under this assumption we can compute  $A_5$  from  $T = 0$ . Then  $Q_{100}^{71}$  can only vanish w.c. for  $n = 0$ . Finally  $Q_{200}^{33} = 0$  yields the contradiction.
    - ii.  $b_5 = 0$ : Now  $T$  can only vanish w.c. for  $b_6 = 0$ . Then  $Q_{100}^{71} = 0$  implies  $n = 0$  and  $Q_{200}^{33} = 0$  yields the contradiction.
3. It is impossible to solve  $I_j = 0$  for  $A_i$  with  $i \in \{5, 6\}$  and  $j \in \{3, 4\}$  for:
- a.  $B_l = 0, b_k = b_5 = b_6$  with  $l, k \in \{3, 4\}, l \neq k$ : W.l.o.g. we set  $l = 3$ .
    - i.  $J_{5,6} \neq 0$ : Under this assumption we can express  $a_2$  from  $Q_{021}^{40} = 0$ . Then  $Q_{021}^{31} = 0$  can only vanish w.c. for  $n|\mathbf{A}, \mathbf{b}|_2^3 = 0$ . For  $A_3 = b_3 A_2 / b_2$  we get  $n = \mu$  from  $Q_{101}^{42} = 0$  and finally  $Q_{100}^{53} = 0$  yields the contradiction.  
For  $n = 0, |\mathbf{A}, \mathbf{b}|_2^3 \neq 0$  we get the contradiction from  $Q_{021}^{22} = 0$ .
    - ii.  $J_{5,6} = 0$ : W.l.o.g. we can express  $A_3$  from  $J_{5,6} = 0$ . Now  $Q_{110}^{60} = 0$  can only vanish w.c. for  $(a_5 - a_6)(B_4 - B_6) = 0$ . In both cases  $Q_{021}^{31} = 0$  yields  $n = 0$  and  $Q_{021}^{22} = 0$  the contradiction.
  - b.  $b_3 = b_4 = 0$ : Now  $Q_{021}^{40} = 0$  implies  $|\mathbf{a}, \mathbf{b}, \mathbf{Ab}|_{(2,5,6)} = 0$  which can be solved for  $A_6$  w.l.o.g.. Then  $Q_{021}^{31} = 0$  yields  $n = 0$  and  $Q_{021}^{22} = 0$  the contradiction.

**Part [C]**  $I_5 I_6 = 0, B_5 \neq B_6$

We express  $A_i$  from  $I_j = 0$  with  $j \in \{5, 6\}$  and  $i \in \{3, 4\}$ . W.l.o.g. we set  $j = 6$  and  $i = 3$ . Then  $Q_{110}^{60} = 0$  can only vanish w.c. for  $B_3(b_3 - b_4)L = 0$  with

$$L := B_4 B_5 b_6 (b_4 - b_5)(A_6 - A_2) + B_4 B_6 b_5 (b_4 - b_6)(A_2 - A_5) + B_5 B_6 b_4 (b_5 - b_6)(A_4 - A_2).$$

1.  $B_3 = 0$ : Then  $Q_{101}^{60} = 0$  implies an expression for  $a_5$ .
- a.  $b_5 \neq 0$ : Under this assumption we can compute  $A_5$  from  $Q_{021}^{40} = 0$ . Then  $Q_{021}^{31}$  can only vanish w.c. for  $nb_4 G[14] = 0$ .
    - i.  $b_4 = 0$ : We get  $n = v$  from  $Q_{101}^{51} = 0$  and the contradiction from  $Q_{101}^{42} = 0$ .
    - ii.  $G = 0, b_4 \neq 0$ : Assuming  $b_5 \neq b_6$  we can express  $A_6$  from  $G = 0$ . Then  $Q_{110}^{51} = 0$  implies  $n = v$  and  $Q_{110}^{42} = 0$  yields the contradiction.  
For the remaining case  $b_5 = b_6$  we get  $A_2 = A_4$  from  $G = 0$ . Then  $Q_{021}^{31} = 0$  implies  $n = v$  and  $Q_{021}^{22} = 0$  yields the contradiction.
    - iii.  $n = 0, b_4 G \neq 0$ : We get the contradiction from  $Q_{021}^{22} = 0$ .
  - b.  $b_5 = 0$ : We distinguish again two cases:
    - i.  $b_6 \neq 0$ : Now we can express  $A_6$  from  $Q_{021}^{40} = 0$ . Then  $Q_{021}^{31}$  can only vanish w.c. for  $(A_5 - A_6)n = 0$ . For  $A_5 = A_6$  we get the contradiction from  $Q_{111}^{40} = 0$ . For the remaining case  $n = 0, A_5 \neq A_6$  we get the contradiction from  $Q_{021}^{22} = 0$ .
    - ii.  $b_6 = 0$ :  $Q_{021}^{40} = 0$  implies  $A_2 = A_4$ . Now  $Q_{021}^{31} = 0$  can only vanish w.c. for  $(A_5 - A_6)n = 0$ . We can construct the same contradiction as in case i.

2.  $b_3 = b_4, B_3 \neq 0$ : Now  $Q_{101}^{60}$  can only vanish w.c. for  $B_5[a_2b_4(b_6 - b_5) + a_5b_2(b_4 - b_6) + a_6b_2(b_5 - b_4)] = 0$ . In both cases  $Q_{201}^{31} = 0$  implies  $n = v$  and  $Q_{201}^{22} = 0$  yields the contradiction.
3.  $L = 0, B_3(b_3 - b_4) \neq 0$ : We distinguish the following two cases:
  - a.  $b_5 \neq 0$ : Under this assumption we can express  $A_5$  from  $L = 0$ . Then we get  $Q_{010}^{80} = b_4b_6C_{(2,4,6)}R[162]$ . As all 3 cases  $b_4b_6C_{(2,4,6)} = 0$  yield easy contradictions we compute  $R + Q_{101}^{60}$  which cannot vanish w.c..
  - b.  $b_5 = 0$ : In this case  $L$  can only vanish w.c. in the following 3 cases:
    - i.  $b_4 \neq 0$ : Now  $Q_{200}^{42} = 0$  implies  $n = 0$  or  $n = v$ . In both cases  $Q_{200}^{33} = 0$  yields the contradiction.
    - ii.  $B_5 = 0, b_4 \neq 0$ : In this case the conditions  $Q_{200}^{42} = 0$  and  $Q_{200}^{33} = 0$  show that  $b_4(A_4B_6 - A_6B_4 + A_5B_4 - A_2B_6) + b_6B_4(A_2 - A_5) = 0$  must hold. W.l.o.g. we can express  $A_5$  from this condition. Then  $Q_{101}^{60} = 0$  implies an expression for  $A_6$  and  $Q_{010}^{80}$  can only vanish w.c. for  $b_6 = 0$ . Finally  $Q_{001}^{80} = 0$  yields the contradiction.
    - iii.  $b_6 = 0, b_4B_5 \neq 0$ : Now  $Q_{100}^{71} = 0$  can only vanish w.c. for  $nC_{(2,5,6)} = 0$ . Firstly, we express  $A_6$  from the collinearity condition. Then  $Q_{100}^{62} = 0$  can only vanish w.c. for  $n = 0$  or  $n = v$ . In both cases  $Q_{100}^{53} = 0$  yields the contradiction. In the remaining case  $n = 0, C_{(2,5,6)} \neq 0$  we get the contradiction from  $Q_{100}^{62} = 0$ .

It is impossible to solve  $I_j = 0$  for  $A_i$  with  $i \in \{5, 6\}$  and  $j \in \{3, 4\}$  for:

1.  $B_l = 0, b_k = b_5 = b_6$  with  $l, k \in \{3, 4\}, l \neq k$ : W.l.o.g. we set  $l = 3$ .
  - a.  $J_{5,6} \neq 0$ : Under this assumption we can express  $A_5$  from  $Q_{021}^{40} = 0$ . W.l.o.g. we can solve  $Q_{010}^{80} = 0$  for  $A_6$ . Then  $Q_{100}^{71}$  can only vanish w.c. for  $n = v$ . Finally  $Q_{100}^{62} = 0$  yields the contradiction.
  - b.  $J_{5,6} = 0$ : As  $|\mathbf{A}, \mathbf{b}|_2^3 = 0$  yields together with  $J_{5,6} = 0$  a contradiction we can solve  $J_{5,6} = 0$  for  $b_6$  w.l.o.g.. Then we can express  $a_2$  from  $Q_{021}^{40} = 0$ . Now we get  $a_5$  from the only non-contradicting factor of  $Q_{010}^{80} = 0$ . Then  $Q_{100}^{71}$  can only vanish w.c. for  $n = v$ . Finally  $Q_{100}^{62} = 0$  yields the contradiction.
2.  $b_3 = b_4 = 0$ : W.l.o.g. we can be solved for  $A_5$  and  $B_5$  from  $Q_{021}^{40} = 0$  and  $Q_{111}^{40} = 0$ . Then  $Q_{021}^{31} = 0$  can only vanish w.c. for  $(A_2 - A_6)n = 0$ . For  $A_2 = A_6$  we get  $n = 0$  from  $Q_{111}^{31} = 0$  and  $Q_{111}^{22} = 0$  yields the contradiction. For the remaining case  $n = 0, A_2 \neq A_6$  we get the contradiction from  $Q_{021}^{22} = 0$ .

**Part [D]**  $|\mathbf{a}, \mathbf{b}|_5^6 = 0, (B_5 - B_6)I_5I_6 \neq 0$

1. We start with the special case  $b_5 = b_6 = 0$ . In this case  $Q_{100}^{80} = 0$  implies  $a_5 = a_6$ . Then  $Q_{110}^{60} = 0$  already yields the contradiction.
2. Therefore we can assume w.l.o.g. that  $b_6 \neq 0$ . We set  $a_5 = b_5a_6/b_6$ . Then the resultant of  $Q_{100}^{80}$  and  $Q_{110}^{60}$  with respect to  $A_6$  can only vanish w.c. for  $B_3B_4(b_3 - b_4) = 0$ . For all cases we get the contradiction from  $Q_{100}^{80} = 0$  and  $Q_{110}^{60} = 0$ .  $\square$

## 4 Conclusion

In this article we proved the following main theorem (cf. Theorem 2 and 3):

**Main Theorem.**  $X(a)$ -singular planar Stewart Gough platforms with  $\alpha \neq \beta$  and where  $a$  is not orthogonal to  $\Phi$  or  $\varphi$  are necessarily architecturally singular.

Consequences of this main theorem are the following:

- The manipulators given in Theorem 1 are the only non-architecturally singular planar SG platforms with  $\alpha \neq \beta$  which are Schönflies-singular. Moreover it should be noted, that the missing special cases (i.e.  $\alpha = \beta$ ) of Schönflies-singular planar Stewart Gough platforms are given in [14]. Therefore paper [14] also finishes the discussion of Schönflies-singular planar parallel manipulators which was started by Wohlhart [16] by giving an example for a  $X(a)$ -singular planar SG platform of case (2a).

The presented example was the so-called *polygon platform*, i.e. a manipulator where the platform and base anchor points are related by an inversion. This manipulator even possesses a Schönflies self-motion because it is a special case of a parallel manipulator with Schönflies Borel-Bricard motions (cf. Husty and Zsombor-Murray [17]) listed by Borel [18]. That Borel's list is complete was proven by Husty and Karger in [19].

Therefore the only open problem in this context is the determination of all non-planar Schönflies-singular Stewart Gough platforms.

- Mick and Röschel proved in Theorem 4.1 of [13] that a planar SG platform is architecturally singular if and only if it is singular with respect to a special 5-parametric set of displacements. Due to the given main theorem for Schönflies-singular manipulators we can improve this statement even to 4-parametric sets of displacements, namely the Schönflies motion groups for which Theorem 2 and 3, respectively, hold.

Note that this is a new characterization of architecturally singular planar SG platforms beside the already existing ones (cf. Karger [6, 7], Nawratil [8], Röschel and Mick [9] as well as Wohlhart [10]).

The question remains open, if this statement can further be improved to an even 3-dimensional Lie subgroup of  $SE(3)$ , which are  $SO(3)$  and  $H(d) \times \mathbb{R}^2$  (cf. [20]). The latter is composed of translations on a plane and a helical motion (with pitch  $p$ ) along the normal direction  $d$  of the plane.  $H(d) \times \mathbb{R}^2$  also includes the Cartesian motion group  $T(3)$  ( $p = \infty$ ) and the planar motion group  $SE(2)$  ( $p = 0$ ) as special cases. Due to the presented main theorem and the results given in [4, 14] we can restrict  $H(d) \times \mathbb{R}^2$  to  $p \in [0, \infty[$  with  $\angle(\Phi, d) \neq \angle(\varphi, d)$  and  $d$  not orthogonal to  $\Phi$  or  $\varphi$ .

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